



Bergamid™ B70 G15 PM-Z

Polyamide 6

Key Characteristics

Product Description	
Glass fiber reinforced PA6 compound with impact modifier.	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Features	• Impact Modified
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.22	1.22	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	653000 psi	4500 MPa	ISO 527-2
Tensile Stress (Break)	13800 psi	95.0 MPa	ISO 527-2
Tensile Strain (Break)	4.5 %	4.5 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength	> 4.8 ft·lb/in ²	> 10 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	> 24 ft·lb/in ²	> 50 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	410 °F	210 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	392 °F	200 °C	ISO 75-2/A
Maximum Use Temperature -- ²	212 °F	100 °C	IEC 60216
Short Term	356 °F	180 °C	
Melting Temperature (DSC)	433 °F	223 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	IEC 60093
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 60093
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.031 in (0.8 mm)	HB	HB	
0.06 in (1.6 mm)	HB	HB	
FMVSS Flammability	3.9 in/min	100 mm/min	DIN 75200

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	< 4.0 hr	< 4.0 hr
Rear Temperature	464 to 536 °F	240 to 280 °C
Middle Temperature	464 to 536 °F	240 to 280 °C
Front Temperature	464 to 536 °F	240 to 280 °C

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Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	149 to 185 °F	65 to 85 °C
Injection Notes		
Injection Pressure: MED-HIGH		
Hold Pressure: MED-HIGH		
Screw Speed: MODERATE		
Back Pressure: LOW		

Notes

¹ Typical values are not to be construed as specifications.

² Continuous (GTP 50% Tensile)

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